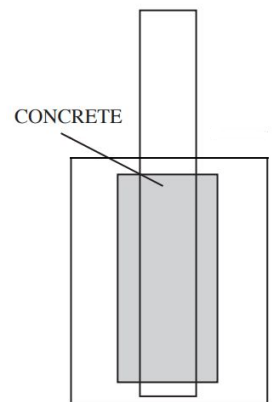


Setting Vinyl Fence Posts In Ground

1. Have site marked for utilities. **(Call 811) Extremely Important!**
2. Set string line along fence run.
3. Mark ground for hole placement.
 - a. Tip: Works best to do a few holes and not the entire line.
4. **5" post = 10" minimum** diameter hole.
 - a. Depth is determined by length of post going in ground.
5. Use post to smooth and compact any loose soil in the hole.
 - a. There should only be a few inches of compacted soil.
6. Place post in appropriate position along stringline using a spacer bar from last post.
 - a. Tip: Keep the post off the stringline approximately 1/8"
 - b. Place a board on top of the post (across opposite corners) and use a maul to drive the post down to height.
 - i. If the post is driven too low and must be raised, the soil stability under the post is lost and the post might settle over time.
7. Concrete – The goal is to create a long sleeve of concrete around the post filling the hole a few inches from ground level.
 - a. Depending on size, depth, and amount of soil left in hole, it typically takes approximately 1 – 1.5 (80 lb.) bags of concrete per hole.
 - b. Pack the concrete around post.
 - c. Wet pour all posts that will have a gate attached to it. (Hinge & Latch posts)
 - d. **Hinge Post** –The larger the gate, widen the hole and use extra concrete. Set the post slightly off plumb away from the gate opening. The weight of the gate will bring the post to plumb.
8. Sight posts along the fence line to ensure sides and tops of posts line up. (in/out, up/down) If the post needs to be raised, compact soil again and reset post.
 - a. It is okay to wet concrete around posts once posts are adjusted in/out and to height to speed up concrete hardening.
9. Let concrete set 24 hours or more before installing sections.



Privacy Fence (All Styles)

Hollingsworth - Lakeland - Montauk

1. Refer to “Setting Vinyl Posts (All Styles)” for post installation.
 - a. Follow the following steps after concrete has set.
2. Install bottom rails.
 - a. Always start at the hinge post, (end or corner post if there is no gate) – place the rail in open 5” post and slide back into the last installed section/rail.
3. Secure U Channel to posts using #12 x 3/4” Screws.
 - a. Line up with bottom of top or mid rail cutout.
4. Slide in tongue and groove pickets.
 - a. Set piece into U Channel and work towards the next post. (May have to trim)
5. Maneuver Top or Mid rail onto tongue and groove
 - a. Follow the same procedure if there is a mid-rail.

Post Spacing Options:

(Posts must be exactly centered to allow for expansion)

26” – 47” – 61” center-to-center
6.25’ – 8’ center-to-center

Tip: Use a spacer bar cut at: 91 3/8” for an 8’ c/c *if applicable*.

Be sure to use a 5” dummy to move spacer along run.

(Formula: 96” – 4 5/8” = 91 3/8”) → use this formula for smaller c/c

Allows for the T&G to fit between the U channel/Screws attached to post

Post Dimensions:

(5 x 5”)

48” Tall = 78” Post
60” Tall = 90” Post
72” Tall = 108” Post
84” Tall = 120” Post (HVY)
96” Tall = 144” Post (HVY)

Standard Post Depth:

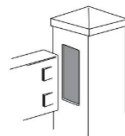
(Length of post ordered may change the depth of post.)

48” Tall = 28” Below Ground
60” Tall = 28” Below Ground
72” Tall = 34” Below Ground
84” Tall = 34” Below Ground
96” Tall = 46” Below Ground

Horizontals:

(All horizontals include notched ends unless otherwise requested.)

(Note: Difficult to remove rail after inserted)



2 x 7” (Top & Btm)
2 x 6” (Old - Style Top)
2 x 8” (Old - Style Btm)

Pickets:

(All picket fences include an aluminum stiffener in the bottom rail.)

7/8 x 7”

Ground Clearance:

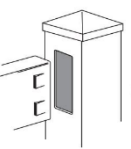
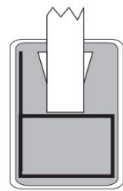
(Grade variations will cause inconsistent ground clearance measurements.)

2”

Picket Fence (All Styles)

Alton – Arlington – Atlantic – Avondale – Brandywine – Brewster – Brighton – Caribbean – Clarendon – Clayton – Dalton – Dartmouth – Dawson – Exeter – Hampton – Kensington – Lakeview – Lincolnshire – Malibu – Melbourne – Missouri – Pacific – Potomac – Rochester – Sacramento

1. Refer to “Setting Vinyl Posts (All Styles)” for post installation.
 - a. Follow the following steps after concrete has set.
2. Install all rails if the pickets protrude through the top rail.
 - a. If the pickets **DO NOT** protrude through the top rail – install bottom rails and all rails that have holes on both sides. (Top rail installed after pickets are installed.)
 - b. Always start at the hinge post, (end or corner post if there is no gate) – place the rail in open 5” post and slide back into the last installed section/rail.
3. Install pickets through all holes.
4. Install Top Rail and maneuver pickets into rail from one side.

<p>Post Spacing Options: (Posts must be exactly centered to allow for expansion)</p> <p>(Pro Tip: Use a spacer bar cut at: 67” - 70” - 91” if applicable. Be sure to use a 4” or 5” dummy to move spacer along run.)</p>	<p>6’ or 6.25’ (Style may vary) 8’ center-to-center</p>
<p>Post Dimensions: (4 x 4” or 5 x 5”)</p>	<p>48” Tall = 78” Post 60” Tall = 90” Post 72” Tall = 108” Post</p>
<p>Standard Post Depth: (Length of post ordered may change the depth of post.)</p>	<p>48” Tall = 28” Below Ground 60” Tall = 28” Below Ground 72” Tall = 34” Below Ground</p>
<p>Horizontals: (All horizontals include notched ends unless otherwise requested.)</p> <p>(Note: Difficult to remove rail after inserted)</p>	 <p>1.5 x 5.5” 2 x 3.5” 2 x 6” 2 x 7” 3.5 x 3.5”</p>
<p>Pickets: (Most picket fences include an aluminum stiffener in the bottom rail.)</p> <p>Exception: Any style with a 2” x 7” bottom.</p>	 <p>7/8 x 3” 7/8 x 1.5” 1 x 1” 1 x 2” 1 x 6” 1.5 x 1.5” 1.5 x 5.5”</p>
<p>Ground Clearance: (Grade variations will cause inconsistent ground clearance measurements.)</p>	<p>2”</p>

Ranch Rail Fence

2 – Rail / 3 – Rail / 4 – Rail

1. Refer to “Setting Vinyl Posts (All Styles)” for post installation.
 - b. Follow the following steps after concrete has set.

2. Install rails.
 - a. Top Rail – 16’
 - b. 2nd Rail – 8’
 - c. 3rd Rail – 16’ ***continue pattern for additional rails***
 - i. Only use the 8’ at the beginning of the run. Offsetting rails adds strength to the sections.
 - d. 4th Rail – 8’

3. Slopes and curves: Cut rails at 8’ and re-notch cut ends.

<p>Post Spacing Options: (Posts must be exactly centered to allow for expansion)</p> <p>(Pro Tip: Use a spacer bar cut at: 91.5” if applicable. Be sure to use a 5” dummy to move spacer along run.)</p>	<p>96.5” center-to-center</p>
<p>Post Dimensions: (5 x 5”)</p>	<p>36” Tall = 60” Post 48” Tall = 78” Post 54” Tall = 84” Post 60” Tall = 90” Post</p>
<p>Standard Post Depth: (Length of post ordered may change the depth of post.) (Some homeowners have a preferred height.)</p>	<p>36” Tall = 24” Below Ground 48” Tall = 30” Below Ground 54” Tall = 30” Below Ground 60” Tall = 30” Below Ground</p>
<p>Horizontals: (All horizontals include notched ends unless otherwise requested.)</p> <p>(Note: Difficult to remove rail after inserted)</p>	<div data-bbox="828 1533 950 1669" data-label="Image"> </div> <p>1.5 x 5.5” 2 x 6”</p>
<p>Ground Clearance: (Grade variations will cause inconsistent ground clearance measurements.) (Some homeowners have a preferred height.)</p>	<p>~ Typically, the rail space or greater.</p>