PRATT & WHITNEY PT6A-42 SERIAL NUMBER PCE-93006 RIGHT ENGINE N305EL S/N BB-947



TP3910E



Transports Canada **Aviation**

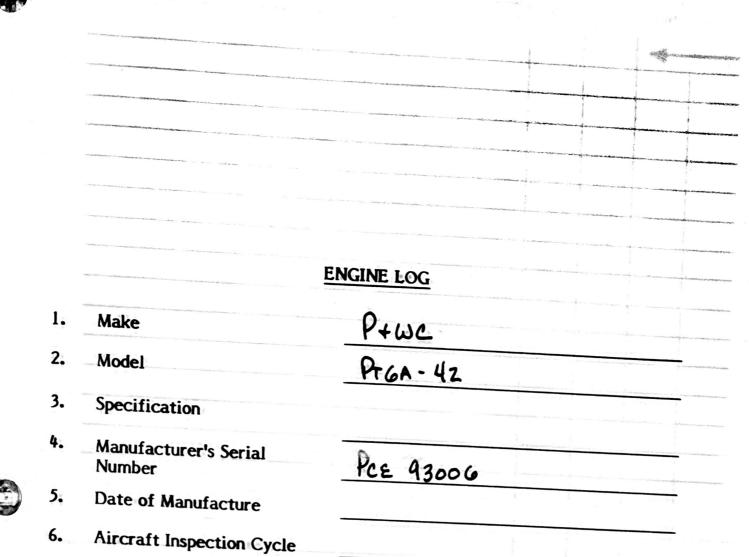
AIRCRAFT TECHNICAL LOGS

Section 3. ENGINE

Second Edition

January 1987





ENGINE SERVICE AND

	TIME	RUN		SINCE	INSTALLATIONS, INSPECTIONS,
DATE	HRS.	MIN.	HRS.	MIN.	NOTE: USE BOTH PAGES AND AS MANY LINES AS REQUIRED FOR COMPLETE
ROUGHT ORWARD		anna Bara	1		
	***		Ravt	heon Ai	ircraft Services FTY FAA CRS ERYR682D
	^		_		viation Circle Atlanta Georgia 30336
	1	00WF ght Engir	BB-94 ne SN: F		urmeter: 4111.1 AFTT: 5658.6 AFTC: 4877 5/5/98
	***	Aircraft	King A	ir 200 S	through 4 Inspection in accordance with the Raytheon eries Maintenance Manual PN 101-590010-19A41.
	3. 4. 5.	Installe Installe	ed a new ed a new	ignition ignition	n lead PN CH53399-07 on outboard side of engine. n lead PN 3119836-01 on inboard side of engine. ors PN CH34055.
	Th	is Power	plant ha	as been ng to the	inspected in accordance with FAR 91.409 (F)(3) and was a Raytheon Aircraft King Air 200 Series Maintenance 2041 most current approved inspection for a Phase 1
	thr	rough 4	Inspect	tion and	d was determined to be in an airworthy condition. Details number 11-04-22663.
		Author	ized Siç	nature:	Jae Calhoun Date: 5/5/98
		+	+	+	
			4		
			laytheo 399	n Aircr 2 Aviati	aft Services FTY FAA CRS ERYR682D ion Circle Atlanta Georgia 30336
And the second	N500W Right E	F ngine SN	BB-947 N PCE-9		Hourmeter: AFTT: 8-4-98
	Drained Exxon 2	oil. Ren 2380.	noved o	il housir	ng, replaced packing and serviced engine with 8 qts. of
	This Pov regulation work ord	nis and i	roung to	be airw	orthy for return to service. Details are on file under
	A	uthorize	d signat	ture:	8-4-98
		1			CARRIED FORMARD
AL THIS PAG	E	5 b			
OTAL FROM	RY				
TOTAL SINCE MFG.			1		

MAINTENANCE RECORD

REPAIRS, ADJUSTMENTS, MODIFICATIONS
ENTRIES. DRAW A DIAGONAL LINE THROUGH ANY UNUSED LINES IN DATE AND TIME COLUMNS.

SIGNATURE

LICENCE NUMBER

Raytheon Aircraft Services FTY FAA CRS ERYR682D 3992 Aviation Circle Atlanta Georgia 30336

N500WF

BB-947

Hourmeter: 4233.6

AFTT: 5781.1

Date: 4-3-2000

Right Engine SN: PCE-93006.

TSN: 5336.0

TSO: 2783.0

.0

- Performed a Complete Inspection in accordance with the Raytheon Aircraft King Air 200 Series Maintenance Manual PN 101-590010-19B3.
- 2. Complied with 400 hour/Fuel nozzle flow check and inspection.
- 3. Resecured lower outboard engine mount bolt.
- Complied with Performance Recovery compressor wash.
- 5. Adjusted flight idle torque.
- 6. Recovered oil sample for analysis.

STEVENS AVIATION N500WF

This **Powerplant** has been inspected in accordance with FAR 91.409 (F)(3) and was conducted according to the Raytheon Aircraft King Air 200 Series Maintenance Manual . PN 101-590010-19B3 most current approved inspection for a **Complete Inspection** and was determined to be in an Airworthy condition. Details are on file under work order number 11-04-26995.

Authorized Signature:

SN BB-947

Date: 4-3-2000

ACTT 5814.7

05/23/01

05/23/01 Right Engine

S/N PCE 93006

HM 4267.2

TTSN 5368.8

TSO 2552.2 TCSN 4731

TCSO 1914

- 9005 Performed Phase 1, 2, 3 and 4, 200 Hour Inspections using the Beechcraft 200 Hour Phase Inspection Guide. Checked igniter plugs. Checked starter/generator brushes. Checked first stage of compressor and rear of power turbine for F.O.D. Inspected and cleaned fuel and oil filters. Replaced high pressure fuel pump paper filter. Inspected, cleaned and functionally checked chip detector. Complied with 300 Hour In-Situ Inspection of Sunstrand Fuel Pump. Ground run, leak and operational checked satisfactory.
- 9208 Complied with Performance Recovery Compressor Wash of Compressor and Turbine Wheel.
- 2001 S.O.A.P. sample taken.
- 9005 Complied with 400 hour inspection and cleaning of fuel purge tank, check valve and filter.
- 9005 Complied with 400 hour inspection and lube of aft and A/C quill shaft.
- 2002 Adjusted blade angle to target torque. Ground run and operational checked satisfactory.
- 2003 Removed ITT Indicator P/N 522325 S/N 650725504. Installed overhauled ITT Indicator P/N 522325 S/N 08820554 overhauled by Precision Avionics & Instruments, Inc., Atlanta, Georgia CN# ZV4R714M on Work Order #P5624. Ground run and operational checked satisfactory.
- 2005 Adjusted prop sync pickup. Removed prop sync controller P/N A213796 S/N 2340977. Installed serviceable controller P/N A213786 S/N 2457141. Repaired and inspected by Woodward Governor Company, Rockton, Illinois, CN #442D227L on Work Order #1728902. Ground run and operational checked satisfactory.

SIGNED The affect 1. Crayo

For STEVENS AVIATION, GREENVILLE, SC 29605, CRS VIBR368K

CONTINUED ON NEXT PAGE

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ENGINE SERVICE AND

DATE	TIME	RUN	TIME	SINCE	INSTALLATIONS, INSPECTIONS,
	HRS.	MIN.	HRS.	MIN.	NOTE: USE BOTH PAGES AND AS MANY LINES AS REQUIRED FOR COMPLETE

STEVENS AVIATION

N500WF SN BB-947 ACTT 5814.7 05/23/01 HM 4267.2

Right Engine S/N PCE 93006 TTSN 5368.8 TSO 2552.2

TCSN 4731 TCSO 1914

2006 Rigged propeller and engine controls. Ground run and operational checked satisfactory.2008 Adjusted prop heat brushes. Operational checked satisfactory.

I CERTIFY THIS *ENGINE* HAS BEEN INSPECTED IN ACCORDANCE WITH AN INSPECTION PROGRAM REQUIRED BY FAR 91.409(F) 3 AND *PHASE 1, 2, 3 AND 4, 200 HOUR INSPECTIONS* WERE ACCOMPLISHED. THE AIRCRAFT IS APPROVED FOR RETURN TO SERVICE. PERTINENT DETAILS ARE ON FILE AT THIS AGENCY UNDER WORK ORDER NUMBER *04-20073*.

SIGNED Mayor X. Crayo

For STEVENS AVIATION, GREENVILLE, SC 29605, CRS VIBR368K

STEVENS AVIATION INC.
GREENVILLE, SC

N500WF SN BB-947 ACTT 5865.7
03/17/03 HM 4318.2
Right Engine S/N PCE 93006 TTSN 5419.8
TSO 2867.6
TCSN 4782

TCSO 2868

905 Performed Phase 1, 2, 3 and 4, 200 Hour Inspections using the Beechcraft 200 Hour Phase Inspection Guide. Checked igniter plugs. Checked starter/generator brushes. Replaced "o" ring seal. Checked first stage of compressor and rear of power turbine for F.O.D. Inspected and cleaned fuel and oil filters. Replaced high pressure fuel pump paper filter. Inspected, cleaned and functionally checked chip detector.

Complied with 300 Hour In-Situ Inspection of Sunstrand Fuel Pump. Ground run, leak and operational checked satisfactory.

955 Complied with Performance Recovery Compressor Wash of Compressor and Turbine Wheel.

905 Complied with 400 hour inspection and cleaning of fuel purge tank, check valves and filter.

201 S.O.A.P. sample taken.

205 Drained engine oil and installed new nacelle five year flammable fuel and oil hoses. Reserviced with BP2380 oil. Ground run and leak checked satisfactory.

I CERTIFY THIS *ENGINE* HAS BEEN INSPECTED IN ACCORDANCE WITH AN INSPECTION PROGRAM REQUIRED BY FAR 91.409(F) 3 AND *PHASE 1, 2, 3 AND 4, 200 HOUR INSPECTIONS* WERE ACCOMPLISHED AND THE AIRCRAFT IS APPROVED FOR RETURN TO SERVICE. PERTINENT DETAILS ARE ON FILE AT THIS AGENCY UNDER WORK ORDER NUMBER *GYH.23215/125*.

TOT SIGNED Hoyd & Walken

For STEVENS AVIATION, GREENVILLE, SC 29605, CRS VIBR368K

TOTAL SINCE MFG. SA-0505

						44
	MODEL PT6A-42	AIRSPEED AIRCRAFT		DATE	5/26/05	
	S/N 93006 REG. NO.N500WF	927 FLIGHT		HOBBS	4352.5	
1	. 110.11300 WF	DOTHAN,AL 334-983-4		TSMOH	2901.9	
	THIS AIRCRAFT AND/O	R COMPONENT IDENTIFIED ABO CURRENT FEDERAL AIR REGULA	OVE WAS REPAIRED AND	OR INSPECTI	ED IN	
	RETURN TO SERVICE.	PERTINENT DETAILS ARE FOUN	D UNDER WO# 05-1437	AIRWORTHY	FOR	
	PERFORMED PHASE	INSP. 1 THRU 4 IAW RAYTHEON	B200 MAINTENANCE M	ANUAL, 101-59	90010-19.	
	1. FUEL NOZZLI	LIED WITH THE FOLLOWING SPI ES FLOW TESTED, INSPECTED A	ECIAL INSPECTIONS AND ND REINSTALLED	MAINTENAN	CE.	
	2. C/W BOROSC	OPE INSPECTION OF HOT SECTION	ON COMPONENTS			
	4. PERFORMED	NG. OIL FILTER. NEXT DUE AT H ENG GRD. PERFORMANCE RUN.	IOBBS 5352 5 . ALL RESULTS AND INDI	CATIONS NOR	RMAI.	
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C	STEVENS AVIATION INC					
	GREENVILLE, SC	500WF B	B-947		ACTT 6,00	9.4
		Control (Control (Con			HM 4,46	
4/25	5/2007			FLIGH	IT CYCLES 5,	194
	NGINE	S/N PCE-93006 Phase 1,2,3,4 /200 Hour In	TTSN 5,592.4 TCSN 4,777 spection using the Ra		TSO 3,040.2 TCSO 2,863	
	1 Performed a Maintenance Maintenance 1 Checked igni compressor a Replaced hig	Phase 1,2,3,4 /200 Hour In Manual 200 Hour Phase In	TCSN 4,777 spection using the Raspection Guide and the generator brushes. Clar F.O.D. Inspected arr filter. Inspected, clear	ytheon/Bee ne Pratt & V necked first id cleaned fu aned and fu	TSO 3,040.2 TCSO 2,863 ch King Air B2 Whitney PT6A- stage of uel and oil filte	200 42 —
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ENGINE SERVICE AND

GR	VENS AVIATION INC. REENVILLE, SC	N500WF	SN BB-947 ACTT (6009.4
4/25/2007			FLIGHT CYCLES	
	INE	S/N PCE-93006	TTSN 5592.4 TSO	3040.2
RIGHT ENG			TCSN 4777 CSC	2863
207 Replaced	several Adel clar	nps as required.		
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REPAIRS, ADJUSTMENTS, MODIFICATIONS ENTRIES. DRAW A DIAGONAL LINE THROUGH ANY UNUSED LINES IN DATE AND TIME COLUMNS.

MAXIMUM HOURS BETWEEN OVERHAULS

SIGNATURE

LICENCE NUMBER



BBA Aviation

6114 Forest Park Rd. Dallas, TX 75235-6498 Certificate No. YRRR491L

PT6A-42 E	nginė S/N:	PCE93006		T.S.N.:	5594.2	C.S.N.: 4778	-T.S.	O.: 00.0		C.S.O.:	Zero	7
Overhauled, Teste	ed And Preserv	ed I.A.W. Pra	att & Whitne	y Overhaul	Manual 302144	3 Revision 39 Dated	November 1	0, 2006. Turbin	e Vane l	Ring Are	as: PT:	19.38 CT: 6.82
Airworthiness D	irective Status	s: Accomp Not App				nent 39-5266 Dated nent 39-9936 Dated		97 to installed s	erial nu	mber		}
Pratt & Whitney Bulletins Accomp		er Section:			97, 3241, 3242, 22, 3334, 3336,	3252, 3253, 3284, 3371	Gas Genera	3301, 330				
		essory Gearb			77, 3283, 3299,		- General:					3, 3367, 3391, 34
Manufacturer Se	rvice Bulletin	s Accomplish	ied: Stewa	rt Warner		Honeywell: 73-12,		Woodward: 3	3531, 33	3606, 830	53-61-0	016.
SHP Ng %	T ₅ °F T ₅ °	°C SFC	Dawes Ci	heck T. Tar		Engine Performanc	T, Pull Dow				T 1	
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Name	Part Number	Serial Number	Total Hours	Total Cycles	Remarks	Name	Part Number	Serial Number	Tot		otal	Remarks
Disk-Stage 1 P.T.	3022812	2E391	5594.2	4778	200 00	Disk-Stage 2 Comp	3023112	A0026RFX	Nev		New	
Disk-Stage 2 P.T.	3022813	2E929	5594.2	4778		Rear Hub	3053921-01		Nev		view	1
Impeller	3017463	4A866	5594.2	4778		Disk-C.T.	3049291-01	A002785N				1 -
									Nev		New	
Disk-Stage 3 Comp.	3023113	A0026ETT	New	New		Blades-C.T.	3123131-02	N/A	Nev	w 1	V/A	
			- Carial		Accesso	ory Installation	. D.					
Name	Part N	umber	Serial Number	T.S.O.	Remarks	Name			erial mber	T.S.O.		Remarks
Fuel Control	3244768-14		A69015	00.0	Temarics	Igniter Plugs			NSN	New		Remarks
Divider Control	3019		11273	00.0	100	L.P. Bleed Val			F406	00.0	+	
Fuel Heater	10585K		277	00.0		H.P. Bleed Va			E775	00.0	+	
Fuel Pump	025323-		5808	00.0		Bus Bar			05215	New		
Overspeed Governor		500-05	3000	00.0	Not Receive				05172	New		
CSU Governor	8210-02	A Pay I	2174431	00.0	Not Receive	T ₅ Lead			20056	New	+	The second secon
Torque Limiter	32447		A63848	00.0		T ₅ Trimmer			16394	00.0		
P ₃ Air Filter	3029		NSN	00.0		By-Pass Valve				00.0	-	
Exciter Exciter	3029	207	NSN	00.0	Not Dessin				1358			
	CHESS	100.06	NOV	1	Not Receive				NSN -	New	-	
Ignition Cables This Engine Has Bee	CH533		NSN	New		Fuel Nozzles			rious	00.0	4	
Authorized Signatu	ire:	Lva	Warranty M	Nay Be Tran	asferred With Pri st 6, 2007	or Written Consent. Prepared By:	Please Call 1.3	800.527,5003.	D	Date: Au	gust 6,	2007
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Company of the Compan								4 4				J. B. C. Constant

__HOURS

Beech 200 N500WF BB-947 Hobbs: 4486.4 Date: 9-12-07 Model: PT6A-42 S/N: 93006 TSN: 55594.2 CSN: 4778. TSO: 9.0 CSO: 9 Installed overhauled engine in R/H position of N500WF per Mgr. Maintenance Manual. Installed new engine mounts, O/H/C OSG S/N: 1817512 and O/H/C Fuel pump S/N B-5720-1919. All systems checked and adjusted to specifications. Serviced with BP2380 oil and satisfactory ground runs performed with no fluid leaks observed. See attached DAI overhaul forms for details. The engine and/or component above was repaired and inspected in accordance with Federal Air Regulations and was approved for return to service stiff respect to the work performed on this date. AP0156761A Robert O'Connor Specialty Turbine Service MODEL PT6A-42 AIRSPEED AIRCRAFT MAINTENANCE DATE 12/11/08 HOBBS 4584.4 S/N 93006 927 FLICHTLINE DR. HOBBS 4584.4 REG N500WF DOTHAN, AL. 36303 TTE 5692.2 TCE 4876 TSOH 98.0 CSOH 98 THIS AIRCRAFT ANDOR COMPONENT IDENTIFIED ABOVE WAS FIDENAIR WORK THE FOR RETURN TO SERVICE WITH RESPECT TO THE WORK PERFORMED. PERTINENT DETAILS ARE FOUND UNDER WOR 08-2804. THIS ENGINE HAS BEEN INSPECTED IN CONJUNCTION WITH AN AIRCRAFT COMPILETE IN SPECTION, PHASE 1-4 GROUND RUNDER COMPILISHED FOLLOWING WITH ALL RESULTS NORMAL AND NO LEAKS NOTED.			T		+	
MODEL PT6A-42 AIRSPEED AIRCRAFT MAINTENANCE DATE 12/11/08 MODEL PT6A-42 AIRSPEED AIRCRAFT MAINTENANCE DATE 12/11/08 REG N500WF DOTHAN, AL. 36303 TIE 5692. TIE 4876 DOTHAN, AL. 36303 TIE 5692. TIE 4876 TIS AIRCRAFT AND/OR COMPONENT IDENTIFIED ABOVE WAS REPAIRED AND/OR INSPECTED IN ACCORDANCE WITH CURRENT FEDERAL AIR REGULATIONS AND WAS FOUND AIRWORTHLY FOR RETURN TO SERVICE WITH ESPECT TO THE WORK PERFORMED. PERTINENT DETAILS ARE FOUND UNDER WORD 82-2804. THIS ENGINE HAS BEEN INSPECTED IN CONJUNCTION WITH AN AIRCRAFT COMPLETE INSPECTED IN CONJUNCTION WITH AN AIRCRAFT COMPLETE INSPECTED IN CONJUNCTION WITH AN AIRCRAFT COMPLETE INSPECTED IN CONJUNCATION OF THE SOROMED AND ON LEAKS NOTED.			E 4	4 W Y		
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MODEL PT6A-42 S/N 93006 REG N500WF

ALLIANCE FLIGHT SUPPORT

927 FLIGHTLINE DR DOTHAN, AL. 36303 DATE 8/9/13 HOBBS 4761.6 TSN 5869.4 CYC

- THIS ENGINE HAS BEEN INSPECTED IN CONJUNCTION WITH A COMPLETE INSPECTION IAW B200 M/M AND INSPECTION GUIDE.
- 2. ENGINE HAS BEEN GROUND RUN FOR LEAKS AND PERFORMANCE

Robert Schwerr AP 3472804 BA

THIS ENGINE HAS BEEN INSPECTED IN CONJUNCTION WITH AN INTERIM INSPECTION IAW B200 M/M AND INSPECTION GUIDE ENGINE HAS BEEN GROUND RUN FOR LEAKS AND PERFORMANCE ALLIANCE FLIGHT SUPPORT MODEL PT6A-42 DATE 04/18/17 S/N 93006 927 FLIGHTLINE DR HOBBS 4771.6 REG N500WF DOTHAN, AL. 36303 **TSN** 5879.4 CYC THIS ENGINE HAS BEEN INSPECTED IN CONJUNCTION WITH AN COMPLETE INSPECTION IAW B200 M/M AND INSPECTION GUIDE ENGINE HAS BEEN GROUND RUN FOR LEAKS AND PERFORMANCE STEVENS AVIATION, INC. **N500WF ACTT 6329.6** NASHVILLE, TN S/N BB-947 HM 4782.1 May 18, 2018 TSN 5889.9 **CSN 5090** Right Engine S/N PCE-93006 TSO 295.7 **CSO 312** I certify this Engine has been inspected in accordance with FAR 91.409(F) 3 and a Beechcraft Complete Inspection was accomplished and the aircraft is approved for return to service. Pertinent details are on file at this agency under work order number 8412. SIGNED For STEVENS AVIATION, Nashville, TN 37217, CRS VIB3368K All maintenance performed in accordance with applicable sections of manufactures maintenance manual. Obtained Global Filtration Oil Samples. Replaced Air Conditioning accessory drive Garloc seal & carrier packing with New. Cleaned and inspected fuel & oil screens and filters. Checked igniters and chip detector. Replaced inboard spark igniter with New. Checked starter/generator brush wear. C/W 200 hr 1st stage compressor rotor inspection. Lubricated engine and propeller controls. Cleaned & treated surface corrosion on Gas Generator case. C/W 200 hr performance recovery wash & CT wheel rinse. Ground run leak check serviceable. The Aircraft, Airframe, Aircraft Engine, Propeller Or Appliance Identified Above Was Repaired And Inspected in Accordance With Current Federal Aviation Regulations And Is Approved For Return To Service. Pertinent Details Of The Repair Are On File At This Agency Under Work Order Number 8412. Signed FOR STEVENS AVIATION Nashville, TN 37217 CRS VIB3368K

927 FLIGHTLINE DR

DOTHAN, AL. 36303

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	N 30	SFI -	Die	aht Engine			Service at the servic	
1	Make: P&W Model: PT6A	VC TO THE TOTAL TOTAL TO THE TH		ght Engine TechnicAir		Date:	9/19/22	
	Serial #: PCE-9		5500 44th St Gran	nd Rapids, MI 49512	TSO: 1823.9 CSO: 1696	Eng TSN:	7417.9	
-	* Complied With Er	ngine PT6A-42 S/N PC-E 930	006 Hot Section Inspection I	Cycles, was a first		Eng CSN:	6474	8
	Replaced RH enginer Reinstalled Repair Reinstalled Inspector Reinstalled Inspector Reinstalled Inspector Reinstalled Inspector Reinstalled Inspector Reinstalled Inspector Performed an oper	ne oil cooler "IN" fitting pac red C.T. Disk P/N 3049291-c ted Outer Combustion Line red I.E. Duct Assy P/N 3029: ted Large Exit Duct P/N 303 ted and Tested Primary Fue ted and Tested Secondary S ted and Tested Inlet Fuel Ar rational and leak check, as a	cking with new packing P/N: D1 S/N A002785N Pr P/N 3103775-01 S/N 1077 D122 S/N 133-22 D1595 S/N 113-51 Pl Nozzle Assy P/N 3019536 Fuel Nozzle Assy P/N 30195 Dapter P/N 3019424 S/N N/ needed, on the above listed Dellier, of appliance identifications of the properties of the propert	:MS29561-119 IAW K 7 S/N N/A 37 S/N N/A /A d items, and no discretied allower was repo	ing Air B200 AMM 79-10	0-01.	vith current	
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N 305E Make: P&WC

Right Engine Signature TechnicAir

TSO: 1823.9

Date: 6/12/24

Model: PT6A-42 Serial #: PCE-93006

5500 44th St Grand Rapids, MI 49512

Eng TSN: 7417.9

CSO: 1696 Fine CSN: 6474

- * Complied With Engine PT6A-42 S/N PC-E 93006 Hot Section Inspection IAW Pratt & Whitney PT6A-42 MM 72-00-00 sec 12 Internal components inspected/repaired by Dallas Airmotive on WO# RPR60334/PC-E 93006.
- Replaced damaged thermocouple probe P/N: 3116133-01 from 4 o'clock position of RH engine with new probe P/N: 3039532 IAW Pratt & Whitney PT6A-42 MM 77-20-01.
- Removed leaking RH engine RGB chip detector P/N 3034026 SN:NSN and replaced it with new RGB gearbox chip detector P/N 3045951-02 SN-ABAG247 IAW P&W PT6A-42 MM 72-10-00
- Replaced RH engine oil cooler "IN" fitting packing with new packing P/N:MS29561-119 IAW King Air B200 AMM 79-10-01.
- Reinstalled Repaired C.T. Disk P/N 3049291-01 S/N A002785N
- Reinstalled Inspected Outer Combustion Liner P/N 3103775-01 S/N 1077
- * Reinstalled Repaired I.E. Duct Assy P/N 3029122 S/N 133-22
- * Reinstalled Inspected Large Exit Duct P/N 3031595 S/N 113-51
- * Reinstalled Inspected and Tested Primary Fuel Nozzle Assy P/N 3019536 S/N N/A
- * Reinstalled Inspected and Tested Secondary Fuel Nozzle Assy P/N 3019537 S/N N/A
- Reinstalled Inspected and Tested Inlet Fuel Adapter P/N 3019424 S/N N/A
- Performed an operational and leak check, as needed, on the above listed items, and no discrepancies were noted.

This is an ammended log entry for work performed on 09/19/2022

I certify that the aircraft, aircraft engine, propeller, or appliance identified above was repaired and or inspected in accordance with auren FAA regulations and was found airworthy with respect to the work performed and is approved for return to service.

Signed: Christopher Biggar

Page 1 of 1

Date: 6/12/24

WO# S66- 22-65203

Right Engine N 305EL Date: 6/12/24 Make: P&WC Signature TechnicAir Model: PT6A-42 Eng TSN: 7443.8 TSO: 1849.8 Serial #: PCE-93006 5500 44th St Grand Rapids, MI 45 512 Eng CSN:

- Replaced P/N:101-389023-1, S/N: 27421 with new oil pressure transducer P/N:101-389023-7, S/N: 2817-12-159 as well as a new oring P/N: M83248/1-904. Work was performed IAW 79-30-01.
- * Replaced No. 2 engine fuel manifold adapters IAW Pratt & Whitney PT6A-42 MM 73-10-05. Removed gty 7 Printing adapter assay P/N: 3019536 and installed only 7 inspected primary adapter assy P/N: 3019536. Removed by 6 secondary adapter assy P/N: 3019537 and replaced with by 5 repaired secondary adapter assy P/N: 3019537. Removed qty 1 inlet adapter assy P/N: 3019426, and installed inspected inlet adapter assy P/N: 3019426. Removed qty. 14 sheath P/N: 3102233-02 SN: NA and installed 14 inspected sheaths P/N: 3102233-01 SN: NA.
- * Performed blend repair of FOD damage on RH engine injet blades IAW Pratt & Whitney PT6A-42 MM 72-30-05.
- * Removed I.E. Duct Assy, CT disk, combustion liner and outer exit duct and sent to Standard Aero for repair/inspection. Received repaired C.T disk PN: 3049291-01 SN: A002785N, repaired I.E. Duct Assy 3029122 SN: 133-22, inspected Combustion Liner PN: 3103775-01 SN: 1977 and inspected outer exit duct PN: 3031595 SN: 113-51 back from Standard Aero and reassembled engine. Performed engine performance run check with no defects noted. Reference attached engine run sheet for details. Work performed IAW Pratt & Whitney PT6A-42 N/M 72 40-01, 72-50-01 and 72-50-
- * Complied with RH engine/propeller rigging check/adjustment IAW Beech 200 AMM 76-11-07 and Raisbeck Engineering 61-76-40-20. Performed necessary adjustments. Engine parameters are within serviceable limits.

This is an amended log entry for work completed on 10/28/2022

I certify that the aircraft, aircraft engine, propeller, or appliance identified above was repaired and or inspected in accordance with current FAA regulations and was found airworthy with respect to the work performed and is approved for return to service.

Signed: Christopher Biggar

for CRS 9PER215C

Page 1 of 1

Date: 6/12/24

WO# S66- 22-56284

N 305EI

Make: P&WC Model: PT6A-42 Serial #: PCE-93006

Right Engine

Signature TechnicAir

5500 44th St Grand Rapids, MI 49512

Eng TSN: 7821.9

Eng CSN:

,

TSO:

Date: 10/28/22

1849.8

- Replaced P/N:101-389023-1, S/N: 27421 with new oil pressure transducer P/N:101-389023-7, S/N: 8817-12-169 as well as a new o-ring P/N: M83248/1-904. Work was performed IAW 79-30-01.
- * Replaced No. 2 engine fuel manifold adapters IAW Pratt & Whitney PT6A-42 MM 73-10-05. Removed qty 7 Primary adapter assy P/N: 3019536 and installed qty 7 inspected primary adapter assy P/N: 3019536. Removed qty 6 secondary adapter assy P/N: 3019537 and replaced with qty 6 repaired secondary adapter assy P/N: 3019537. Removed qty 1 inlet adapter assy P/N: 3019426 and installed inspected inlet adapter assy P/N: 3019426. Removed qty. 14 sheath P/N: 3102233-02 SN: NA and installed 14 inspected sheaths P/N: 3102233-01 SN: NA.
- Performed blend repair of FOD damage on RH engine inlet blades IAW Pratt & Whitney PT6A-67P MM 72-30-05.
- Removed I.E. Duct Assy, CT disk, combustion liner and outer exit duct and sent to Standard Aero for repair/inspection. Received repaired C.T disk PN: 3049291-01 SN: A002785N, repaired I.E. Duct Assy 3029122 SN: 133-22, inspected Combustion Liner PN: 3103775-01 SN: 1077 and inspected outer exit duct PN: 3031595 SN: 113-51 back from Standard Aero and reassembled engine. Performed engine performance run check with no defects noted. Reference attached engine run sheet for details. Work performed IAW Pratt & Whitney PT6A-42 MM 72-40-01, 72-50-01 and 72-50-02.
- * Complied with RH engine/propeller rigging check/adjustment IAW Beech 200 AMM 76-11-07 and Raisbeck Engineering 61-76-40-20. Performed necessary adjustments. Engine parameters are within serviceable limits.

I certify that the aircraft, aircraft engine, propeller or appliance identified above was repaired and or inspected in accordance with current FAA regulations and was found air orthy with percent to the work performed and is approved for return to service.

Signed: Gary Berringn

Tor CRS 9PER215C

Page 1 of 1

Date: 10/28/23

Ho665 1344.0

WO# \$66- 22-66284

N 305EL

Make: P&WC Model: PT6A-42 Serial #: PCE-93006 **Right Engine**

Signature TechnicAir

5500 44th St Grand Rapids, MI 49512

244.2

ate: 11/3/22

Eng TSN: 7922.3 TSO: 1850.2 Eng CSN: 6506 CSO: 1728

Removed RH engine with hours and cycles listed on this entry from N305EL, B200-BB947.

1.000

Signed: Gary Berriman

for CRS 9PER215C

Page 1 of 1

Date: 11/3/22

WO# S66- 22-66310

StandardAero	Engine Logl 2988 West Wal DFW Airport	nut Hill Lane	1. Work Order Number: 35646	¹ Date: June 7, 2023
3. Aircraft Type: King Air 200	4. Aircraft Registration Number: N305EL	5. Aircraft Serial Number: BB-947	⁶ Aircraft Tot 7992.	
7. Engine S/N: PCE-93006	* Engine Model: PT6A-42	Engine Position: Right	^{10.} Aircraft Total 6973	
11. Engine Time Since New (TSN): 7467.2	12. Engine Cycles Since New (CSN): 6336	13. Time Since Overhaul (TSO): 1873.0	14. Cycles Since Ov 1558	erhaul (CSO):

Work Performed: Installed REPAIRED Engine after completion of HOT SECTION INSPECTION with all original QEC components. Work Performed with reference to PWC EMM 3021442 Rev 65.0 dated Jan 16, 2023 and Beechcraft King Air 200 AMM 101-590010-19 Rev E2 date Feb 21, 2023 and other data and methods acceptable to the administrator. Serviced Oil as needed, Ground Run leak check and Performance run checks good.

This certifies that the work requested by the customer and described on the sales order listed above was accomplished and inspected with reference to instructions for continued airworthiness, other data acceptable to the FAA and current FAA regulations, and with respect to the work performed, is approved for return to service. Pertinent details of this repair are on file at this FAA Certificated Repair Station

Signature

Jeff DeBoer for StandardAero
FAA CRS # YRRR491L

StandardAero	Engine Logh 2988 West Walt DFW Airport	nut Hill Lane	1. Work Order Number: 35837	² Date: June 14, 2023
3. Aircraft Type:	4 Aircraft Registration Number:	^{5.} Aircraft Serial Number:	* Aircraft Tot	
King Air B200	N305EL	BB947	7992.	
^{7.} Engine S/N:	8 Engine Model:	⁹ Engine Position:	10. Aircraft Total	
PCE-93006	PT6A-42A	Right	6973	
11. Engine Time Since New (TSN): 7467.2	12 Engine Cycles Since New (CSN): 6336	13. Time Since Overhaul (TSO): 1873.0	14. Cycles Since Ov 1558	erhaul (CSO):

Work Performed: Removed Fuel Pump PN: 025323-300-03 SN: 5808 with TSN:1873.0 CSN: 1558 and replaced with Overhauled Fuel Pump PN: 025323-300-03 SN: 6827 TSO: 0.0 with reference to PWC EMM 3021442 Rev 65.0 dated Jan 16, 2023 and Beechcraft King Air 200 AMM 101-590010-19 Rev E2 dated Feb 21, 2023 and other data and methods acceptable to the administrator. Performed Leak Check and adjusted rigging as needed. Operational Checks good.

This certifies that the work requested by the customer and described on the sales order listed above was accomplished and inspected with reference to instructions for continued airworthiness, other data acceptable to the FAA and current FAA regulations, and with respect to the work performed, is approved for return to service. Pertinent details of this repair are on file at this FAA Certificated Repair Station

Signature_

Jeff DeBoer for StandardAero FAA CRS # YRRR491L ب^{مط}لح 1880

MAINTENANCE RECORD

N305EL	Engine Lo	ogbook Entry	1 - 1
			Vers
	Engine Make & Model PT6A-42	WO# 03/20/2023	Date 15-Jun-2023
	Engine Serial Number PCE-93006	Work Performed By	Engine Hours 7467.20
	Operator DCT Aviation		Engine Cycles 6336.00
NEW SCREEN 02. 73 1050 - NO. 2 ENGI 03. 73 1055 - NO. 2 ENGI REDDISH-BROWN (IR 04. 74 0015 - NO. 2 ENGI 05. 74 1000 - NO. 2 ENGI 06. 74 2000 - NO. 2 ENGI 07. 79 0040 - NO. 2 ENGI	INE - CHECK FUEL PUMP INLET SCREEN FOR INE - CHECK FUEL PUMP COUPLING IN-SITU I INE - REMOVE FUEL PUMP AND INSPECT THE	FOR FRETTING AND CORROSION EDRIVE COUPLING AND COVER ACCESSORY LEANLINESS AND EROSION. DO A FUNCTION THE CORRECT INSTALLATION AND CONDITION CHAFING, WEAR AND CORRECT INSTALLATIO	GEARBOX SIDE FOR SIGNS OF AL CHECK DN N
08. 79 0045 - NO. 2 ENGI I certify this Aircraft/engine/	NE - CHECK AGB INTERNAL SCAVENGE OIL P Part, is in airworthy condition with respect to d/or inspections were completed in accordance	the maintenance and/or inspection performe	ed, and is approved for return
Technician	License / Cert # Signature	1	Date
Rodrick Reck	AP3233305IA	MALLAC	
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2/2023			
PT6A-42 PCE-93006			*
7467.2	ycled corrections as follows:		7
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6336 1558 Warren AP 3202234	IA .	The second secon	The Control of the Co
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	J. P. R. P.		



Alamo Aviation Services LLC

Right Engine Log Entry

July 24, 2023

Engine Model: PT6A-42A

Engine Total Hours: 7472.8

Engine S/N: PCE-93006

Engine Total Cycles: 6342

Engine Hours Since Overhaul: 1878.6

Engine Cycles Since Overhaul: 1564

AIRCRAFT SERIAL NUMBER	AIRCRAFT REGISTRATION NUMBER	AIRCRAFT TYPE	AIRCRAFT TOTAL HOURS	AIRCRAFT TOTAL	
BB-947	N305EL	BE200	7997.7	6979	

TASK/ITEM	DESCRIPTION				
01	A/C COMPRESSOR QUILL SHAFT GARLOCK SEAL LEAKING				
	Gained Access to Garlock Seal by Removing Air Conditioner Compressor and Compressor Mounting Bracket. Removed Garlock Seal P/N 3022375 And Installed New Garlock Seal P/N 3022375 With New Packing P/N AS3209-029 IAW Pratt & Whitney PT6A-42 MM Chapter 72-60-00. Installed New Packings P/N AS3209-135 On Compressor Mounting Bracket and Installed onto Engine. Installed Air Conditioner Compressor onto Compressor Mount, Installed Compressor Quill Shaft and Housing. Work Done IAW King Air B200 MM Chapter 21-50-01 and 21-51-05. Operational And Leak Checks Satisfactory.				
	RIGHT ENGINE SLOW TO START				
02	Removed Right Engine Fuel Control Unit P/N 3244768-14 S/N A69015 and Installed Overhauled Fuel Control Unit P/N 3244768-14 S/N D20352 Onto Right Engine. Fuel Control Unit Overhauled by Helicopter Accessory Services South CRS #3HCR458B Under Work Order W6709 Dated 06 July 2023. Installed FCU with New Fittings P/N M59193-04, M59194-04, New Fitting Lock Nut P/N M59100-04, New Packings P/N A53208-04 and M59058-04. Installed FCU with New Coupling P/N 3024973 and New Hardware Nut P/N 3012680 and Washers P/N M59549-10. Installed New Serrated Washer P/N 3028963, New Serrated Arm P/N 3028962, and New Arm Extension P/N 3011292. Rigged Fuel Control Unit as Required IAW King Air B200 MM Chapter 76-10-03 and 76-10-09. Operational and Leak Checks Satisfactory.				

I certify that the above maintenance/inspection was performed IAW current FAA regulations. All inspections were performed IAW Title 14 CFR 91.409 (f) (3). Only those items specified above have been inspected and found to be Airworthy and Returned to Service. No other representations concerning Airworthiness are expressed or implied.

ork performed by:

Aldo Delgado

Certificate No: A&P #3582560



Alamo Aviation Services LLC

Right Engine Log Entry

August 5, 2024

Engine Model: PT6A-42A Engine S/N: PCE-93006

Engine Total Hours: 7582.4

Engine S/N: PCE-93006 Engine Total Cycles: 6501 Engine Hours Since Overhaul: 1988.2 Engine Cycles Since Overhaul: 1723

AIRCRAFT SERIAL NUMBER	AIRCRAFT REGISTRATION NUMBER	AIRCRAFT TYPE	AIRCRAFT TOTAL HOURS	AIRCRAFT TOTAL LANDINGS
BB-947	N305EL	BE200	8107.3	7138

TASK/ITEM	DESCRIPTION
	ACCOMPLISH PHASE 1 INSPECTION
101	Complied with Phase 1 Inspection IAW King Air B200 Series MM P/N 101-590010-19 Rev-E3, Date August 1, 2023, Chapter 5-20-01.
	ACCOMPLISH PHASE 2 INSPECTION
102	Complied with Phase 2 Inspection IAW King Air B200 Series MM P/N 101-590010-19 Rev-E3, Date August 1, 2023, Chapter 5-20-02.
	NO. 2 ENGINE MINOR INSPECTION
63	Complied With Engine Minor Inspection IAW Pratt & Whitney PT6A-42 MM Chapter 72-00-00. Operational And Leak Checks Satisfactory
	NO. 2 ENGINE - CHECK IGNITION CABLES FOR CHAFING, WEAR, AND INSTALLATION
04	Complied With Inspection of Ignition Cables for Chafing, Wear and Installation IAW Pratt & Whitney PT6A-42 MM Chapter 74-20-00. No Discrepancies Noted
	NO. 2 ENGINE - CHECK SPARK IGNITERS FOR CLEANLINESS AND EROSION, CHECK FUNCTION
.05	Complied With Inspection of Spark Igniters for Cleanliness and Erosion IAW Pratt & Whitney PT6A-4; MM Chapter 74-20-00. Operational Checks Satisfactory. No Discrepancies Noted.
	NO. 2 ENGINE - CHECK IGNITION EXCITER FOR INSTALLATION AND CONDITION
06	Complied With Inspection of Ignition Exciter for Installation and Condition IAW Pratt & Whitney PTGA-42 MM Chapter 74-10-00. No Discrepancies Noted.

918	NO. 2 ENGINE - BRIDGE CHECK CHIP DETECTORS					
07	Complied With No. 2 Engine Bridge Check Chip Detector IAW Pratt & Whitney PT6A-42 MM Chapter 79-20-02. No Discrepancies Noted.					
	NO. 2 ENGINE - CONTINUITY CHECK MAGNETIC CHIP DETECTOR					
08	Complied With Continuity Check of Magnetic Chip Detector IAW Pratt & Whitney PT6A-42 MM Chapter 79-20-02. No Discrepancies Noted.					
	NO. 2 ENGINE - REPLACE FUEL PUMP OUTLET FILTER					
09 (Complied With Replacement of Fuel Pump Outlet Filter IAW Pratt & Whitney PT6A-42 MM Chapter 73-10-02.					
,	NO. 2 ENGINE - CHECK/CLEAN/REPLACE FUEL PUMP INLET SCREEN					
10	Complied With Inspection of Fuel Pump Inlet Screen IAW Pratt & Whitney PT6A-42 MM Chapter 73-10-02. No Discrepancies Noted.					
	NO. 2 ENGINE PNEUMATIC SYSTEM - CLEAN THE P3 FILTER, DEPENDENT ON CONDITION, SERVICE EXPERIENCE OR ENVIRONMENT.					
11	Cleaned And Inspected Pneumatic System Filter IAW Pratt & Whitney PT6A-42 MM Chapter 73-10-07 No Discrepancies Noted.					
	NO. 2 ENGINE - EXAMINE THE OIL FILTER ELEMENT AND SECONDARY SCREEN					
12	Complied With Inspection of No. 2 Engine Oil Filter Element and Secondary Screen IAW Pratt & Whitney PT6A-42 MM Chapter 79-20-00. No Discrepancies Noted.					
	NO. 2 ENGINE - CHECK AGB INTERNAL SCAVENGE OIL PUMP INLET SCREEN					
13	Complied with Inspection of Engine AGB Internal Scavenge Oil Pump Inlet Screen, No Discrepancies noted. Work Done IAW Pratt & Whitney PT6A-42A MM Chapter 72-00-00.					
	NO. 2 ENGINE - COMPRESSOR PERFORMANCE RECOVERY WASH					
14	Complied With Compressor Performance Recovery Wash IAW Pratt & Whitney PT6A-42 MM Chapter 71-00-00.					
	NO. 2 ENGINE - COMPRESSOR DESALINATION WASH					
15	Complied With Compressor Desalination Wash IAW Pratt & Whitney PT6A-42 MM Chapter 71-00-00.					
7	STARTER GENERATOR GARLOCK SEAL LEAKING					
16	Gained Access to Garlock Seal by Removing Starter/Generator Assembly. Removed Garlock Seal P/I 3059046-01 And Installed New Garlock Seal P/N 3059046-01 With New Packing P/N AS3209-029 IAW Pratt & Whitney PT6A-42 MM Chapter 72-60-00. Reinstalled Original Starter/Generator IAW King Ali B200 MM Chapter 24-30-03. Operational And Leak Checks Satisfactory.					

I certify that the above maintenance/inspection was performed IAW current FAA regulations. All inspections were performed IAW Title 14 CFR 91.409 (f) (3). Only those items specified above have been inspected and found to be Airworthy and Returned to Service. No other representations concerning Airworthiness are expressed or implied.

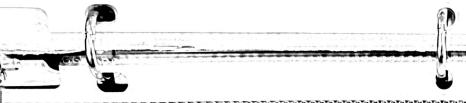
Work performed by:

Certificate No: A&P #3582560

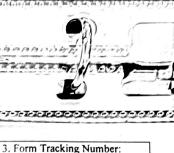
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4. Organi	zation Name and Addre											r/Contract/Invoice
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1	ENGINE; PT6A-4	2	3030700				1	4	PCE-93006	- 4.	REPAIRED	***
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13a. Cert	ifies the items identified	above were manufac	tured in conform	nity to:	14a.		R 43.9 F	Return	to Service 0	her regulation	on specified in B	llock 12
_											A	
		gn data and are in a co		operation					vise specified in Bloo			
L	Non-approved	design data specified	Block 12						accomplished in acc respect to that work			
13b Auth	norized Signature:	13c Appr	oval/Authorizat	tion No ·	14h	Authorized			respect to that work	, the items are		Certificate No.:
150.7144	ionized Signature.	136.74рр.	ovab i tatiloi izat	1011 110	140.		7	2			14c. Approvau	Certificate No.
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8 "									3		20 1114) 202	
User/Installer Responsibilities												
It is impo	rtant to understand that	the existence of this do	cument alone do	es not autom	aticall	y constitute	authorit	y to in	stall the part/compo	nent/assemb	ly.	
	e user/installer performs											
	is essential that the user	installer ensures that l	his/her airworthi	ness authori	ty acce	pts parts/c	omponen	ts/asse	mblies from the air	worthiness au	thority of the co	untry specified in
Block 1										pr 1		1 v
and the second second	s in Blocks 13a and 14a d				es, airc	raft mainte	nance rec	cords n	nust contain an inst	allation certif	fication issued in	accordance with
the nation	ne national regulations by the user/installer before the aircraft may be flown.								7			

FAA Form 8130-3 (02-14)







1	Approving Civil Aviation
	Authority/Country
	FAA/United States

AUTHORIZED RELEASE CERTIFICATE

FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

4. Organization Name and Address



Dallas Airmotive, Inc. Spirit of St. Louis Airport 567 Bell, No. 100 Chesterfield MO 63005 Certificate Number: YRR7491L

RPR6033-

5. Work Order Contract/Invoice

RPR60334

Number:

					19.00
6. Item	7. Description:	8. Part Number	9. Quantity:	10. Serial Number:	*11. Status/\Vork:
1	SECONDARY FUEL NOZZLE ASSY.	3019537	6	NA	INSPECTED and TESTED
12. Remar	rks TT: NA TSO: NA	CSN: NA CSO: NA			

CLEAN, INSPECTED, PRESSURE AND PATTERN CHECK.

ALL WORK AS PER PRATT AND WHITNEY MAINTENANCE MANUAL P/N 3021442: REV 64 DATED 07/11/2022 AND ÓTHER DATA AND METHODS ACCEPTABLE TO THE ADMINISTRATOR. ENGINE S/N PCE-93006

13a. Certifies the items identified above we	re manufactured in conformity to-	14a. 🛛 14 CFR 43.9 Return to Service 📑 Other regulation	on specified in Block 12			
Approved design data and	d are in a condition for safe operation					
Non-approved design data	a specified in Block 12	described in Block 12 was accomplished in accordance with Title 14, Code of Federal				
2 ,,		Regulations, part 43 and in respect to that work, the items are	approved for return to service.			
13b. Authorized Signature: 13c. Approval/Authorization No.:		14b. Authorized Signature:	14c. Approval/Certificate No.:			
		to Li	YRR7491L -			
13d. Name (Typed or Printed):	13e. Date	14d. Name (Typed or Printed):	14e. Date (dd-mmm-yyyy)			
		STEVE SIMON	16-Aug-2022			

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1

Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

FAA Forn (02-14)

NSN: 05 00-012-9005