



# Royaltherm 1411A, 1721

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Issue date: 10/20/2022 Revision date: 10/20/2022 Version: 1.0

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : Royaltherm 1411A, 1721

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Polymer preparations and compounds  
Restrictions on use : None known

#### 1.3. Supplier

Lion Elastomers  
P.O. Box 397  
Geismar, LA, 70734  
T 800-321-9001

#### 1.4. Emergency telephone number

Emergency number : Chemtrec 800-424-9300 International (703) 527-3887

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Not classified.

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

No labeling applicable

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Zinc oxide (ZnO)	CAS-No.: 1314-13-2	3 – 9	Aquatic Acute 1, H400 Aquatic Chronic 1, H410
2H-Benzimidazole-2-thione, 1,3-dihydro-4(or 5)-methyl-	CAS-No.: 53988-10-6	1 – 3	Acute Tox. 4 (Oral), H302

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Name	Product identifier	%	GHS US classification
Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2-bis[[3-[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropoxy]methyl]-1,3-propanediyl ester	CAS-No.: 6683-19-8	< 2	Acute Tox. 4 (Inhalation:dust,mist), H332

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.
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#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Not determined.

#### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Exercise caution when fighting any chemical fire.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area.
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##### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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#### 6.2. Environmental precautions

Avoid release to the environment.

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### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Royaltherm 1411A, 1721

No additional information available

#### Bicyclo[2.2.1]hept-2-ene, 5-ethylidene-, polymer with ethene and 1-propene (25038-36-2)

No additional information available

#### Silica, amorphous, precipitated and gel (112926-00-8)

No additional information available

#### Siloxanes and Silicones, dimethyl, methyl vinyl (67762-94-1)

No additional information available

#### Residual oils, petroleum, solvent-dewaxed (64742-62-7)

No additional information available

#### Zinc oxide (ZnO) (1314-13-2)

##### USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA	2 mg/m <sup>3</sup> (respirable particulate matter)
ACGIH OEL STEL	10 mg/m <sup>3</sup> (respirable particulate matter)

##### USA - OSHA - Occupational Exposure Limits

OSHA PEL (TWA) [1]	5 mg/m <sup>3</sup> (fume) 15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
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#### Siloxanes and silicones, dimethyl, hydroxy-terminated (70131-67-8)

No additional information available

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### 2H-Benzimidazole-2-thione, 1,3-dihydro-4(or 5)-methyl- (53988-10-6)

No additional information available

### Polysulfides, bis[3-(triethoxysilyl)propyl] (211519-85-6)

No additional information available

### Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2-bis[[3-[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropoxy]methyl]-1,3-propanediyl ester (6683-19-8)

No additional information available

## 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

## 8.3. Individual protection measures/Personal protective equipment

### Hand protection:

Protective gloves

### Eye protection:

Safety glasses

### Skin and body protection:

Wear suitable protective clothing

### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Solid.
Color	: Off-white White
Odor	: Characteristic
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available

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Density	: 900 – 1200 kg/m <sup>3</sup>
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: 30 – 70 Mooney
Explosion limits	: Not applicable
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

Strong oxidizing agents.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified.
Acute toxicity (dermal)	: Not classified.
Acute toxicity (inhalation)	: Not classified.

#### Zinc oxide (ZnO) (1314-13-2)

LD50 oral rat	> 5000 mg/kg
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#### 2H-Benzimidazole-2-thione, 1,3-dihydro-4(or 5)-methyl- (53988-10-6)

LD50 oral rat	340 mg/kg
ATE US (oral)	340 mg/kg body weight

#### Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2-bis[[3-[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropoxy]methyl]-1,3-propanediyl ester (6683-19-8)

LD50 oral rat	> 10250 mg/kg
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<b>Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2-bis[[3-[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropoxy]methyl]-1,3-propanediyl ester (6683-19-8)</b>	
LD50 dermal rabbit	> 3160 mg/kg
LC50 Inhalation - Rat	> 1.95 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h
Skin corrosion/irritation	: Not classified.
Serious eye damage/irritation	: Not classified.
Respiratory or skin sensitization	: Not classified.
Germ cell mutagenicity	: Not classified.
Carcinogenicity	: Not classified.
Reproductive toxicity	: Not classified.
STOT-single exposure	: Not classified.
STOT-repeated exposure	: Not classified.
Aspiration hazard	: Not classified.
Viscosity, kinematic	: Not applicable
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

#### Zinc oxide (ZnO) (1314-13-2)

LC50 - Fish [1] 1.55 mg/l (Exposure time: 96 h - Species: Danio rerio [static])

#### Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2-bis[[3-[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropoxy]methyl]-1,3-propanediyl ester (6683-19-8)

LC50 - Fish [1] > 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])

LC50 - Fish [2] > 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

#### 2H-Benzimidazole-2-thione, 1,3-dihydro-4(or 5)-methyl- (53988-10-6)

Partition coefficient n-octanol/water (Log Pow) 0.3 – 0.4 (at 25 °C (at pH 5.8))

#### Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2-bis[[3-[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1-oxopropoxy]methyl]-1,3-propanediyl ester (6683-19-8)

Partition coefficient n-octanol/water (Log Pow) 23 (at 25 °C)

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

No additional information available

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### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

#### 14.1. UN number

Not regulated for transport

#### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable  
Proper Shipping Name (TDG) : Not applicable  
Proper Shipping Name (IMDG) : Not applicable  
Proper Shipping Name (IATA) : Not applicable

#### 14.3. Transport hazard class(es)

##### DOT

Transport hazard class(es) (DOT) : Not applicable

##### IMDG

Transport hazard class(es) (IMDG) : Not applicable

##### IATA

Transport hazard class(es) (IATA) : Not applicable

#### 14.4. Packing group

Packing group (DOT) : Not applicable  
Packing group (IMDG) : Not applicable  
Packing group (IATA) : Not applicable

#### 14.5. Environmental hazards

Other information : No supplementary information available.

#### 14.6. Special precautions for user

##### DOT

No data available

##### IMDG

No data available

##### IATA

No data available

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

#### 15.2. International regulations

No additional information available

#### 15.3. US State regulations

Component	State or local regulations
Zinc oxide (ZnO)(1314-13-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List; U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

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Revision date : 10/20/2022

Full text of H-phrases	
H302	Harmful if swallowed
H332	Harmful if inhaled
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA - HSI

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