



Royalene 505, 510, 511, 512, 515, 525, 535, 539, 547, 556, 563, 580HT, 591

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)
Issue date: 8/26/2022 Revision date: 9/29/2025 Supersedes: 4/3/2023 Version: 4.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : Royalene 505, 510, 511, 512, 515, 525, 535, 539, 547, 556, 563, 580HT, 591

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Polymer preparations and compounds
Restrictions on use : None known

1.4. Supplier's details

Lion Elastomers
P.O. Box 397
Geismar, LA, 70734
T 800-321-9001

1.5. Emergency phone number

Emergency number : Chemtrec 800-424-9300 International (703) 527-3887

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified.

2.2. Label elements

GHS US labeling

No labeling applicable

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	GHS US classification
Bicyclo[2.2.1]hept-2-ene, 5-ethylidene-, polymer with ethene and 1-propene	CAS-No.: 25038-36-2	> 98	Not classified.

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.
Personal protection for first-aid responders.	: First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Not determined.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Precautionary measures fire	: Exercise caution when fighting any chemical fire.
Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Ventilate spillage area.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel.
Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Using a clean shovel, put the material in a dry container and cover without compressing it.
Methods for cleaning up : Mechanically recover the product.
Other information : Dispose of materials or solid residues at an authorized site.

For further information refer to section 13.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.
Storage conditions : Keep cool. Protect from sunlight.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

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Hand protection:
Protective gloves
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Solid
Appearance	: Solid.
Color	: White
Odor	: Slight
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Density	: 0.86
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: 40 – 80 Mooney
Explosion limits	: Not applicable
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

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SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified.
Acute toxicity (dermal)	: Not classified.
Acute toxicity (inhalation)	: Not classified.
Skin corrosion/irritation	: Not classified.
Serious eye damage/irritation	: Not classified.
Respiratory or skin sensitization	: Not classified.
Germ cell mutagenicity	: Not classified.
Carcinogenicity	: Not classified.
Reproductive toxicity	: Not classified.
STOT-single exposure	: Not classified.
STOT-repeated exposure	: Not classified.
Aspiration hazard	: Not classified.

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Viscosity, kinematic	Not applicable
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/effects after inhalation	: None under normal conditions.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

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SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified.
Hazardous to the aquatic environment, long-term (chronic)	: Not classified.

12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
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12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone	: Not classified.
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Comply with applicable regulations for solid waste disposal. Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT)	: Not regulated
Proper Shipping Name (TDG)	: Not regulated
Proper Shipping Name (IMDG)	: Not regulated
Proper Shipping Name (IATA)	: Not regulated

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT)	: Not regulated
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TDG

Transport hazard class(es) (TDG) : Not regulated

IMDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

14.4. Packing group

Packing group (DOT) : Not regulated

Packing group (TDG) : Not regulated

Packing group (IMDG) : Not regulated

Packing group (IATA) : Not regulated

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

TDG

Not regulated

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

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SARA Section 311/312 Hazard Classes	None
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All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

No additional information available

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15.3. State regulations

No additional information available

SECTION 16 Other information

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