



Lion Copolymer Geismar, LLC

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# Royalene<sup>®</sup> 515 EPDM

# Product Data

" An Ultra Fast Curing Polymer for Automotive Extrusions"

### Unique Features

- ▶ High unsaturation - Ultra fast cure rate
- ▶ Excellent compression set resistance in closed cell sponge extrusions
- ▶ Excellent low temperature properties
- ▶ Co-cures well with SBR
- ▶ Non-staining
- ▶ Friable bale form for rapid mixing in internal mixers and excellent dispersion properties
- ▶ Excellent weathering resistance

### Applications

- ▶ Closed cell sponge profile extrusions
- ▶ Closed cell sheet sponge
- ▶ Automotive window channel extrusions

### Raw Polymer Properties and Specifications

	Test Method*	Typical
Mooney Viscosity, ML (1+4)/150°C (Unmilled)	ZS 1220C	82
E/P Weight Ratio .....	ZS 1231	62/38
ENB, Weight %.....	ZS 1222	9.5
Molecular Weight Distribution .....	ZS 1296A	Medium
Volatile Matter, Weight % .....	ZS 1008K	0.7 Max.
Stabilizer.....	—	Non-Staining
Specific Gravity, g/cc .....	ASTM D-792	0.86
Color.....	ZS 1072A	Off-White
Physical Form, lbs/bale.....	—	55.1 (25 kg) (Friable bale)

\* Company Test Methods  
R-515

HWY 5/18

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